

# TECHNYL®

## TECHNYL® A 216T V33 BLACK 1N

TECHNICAL DATA SHEET

Revised: December, 2018

TECHNYL® A 216T V33 Black 1N is a polyamide PA66 reinforced with 33% of glass fibre, heat stabilized, for injection moulding. This grade offers an excellent combination between thermal and mechanical properties.

### GENERAL

Material Status	• Commercial: Active
Availability	• Africa & Middle East • Asia Pacific • Europe
Filler / Reinforcement	• Glass Fiber, 33% Filler by Weight
Additive	• Heat Stabilizer
Key Benefits	• Lower Corrosivity • Good Flow • Heat Stabilized (Organic) • IR Laser Markable • Good Mold Release
Applications	• Automotive applications • Electrical/Electronic Applications • Sensors
Certification/Compliance	• EC 1907/2006 (REACH)
RoHS Compliance	• RoHS Compliant
Automotive Specifications	• IMDS ID 23457155/2
Colors Available	• Black
Forms	• Pellets
Processing Method	• Injection Molding
Resin ID (ISO 1043)	• PA66-G33

### PROPERTIES

Typical values of properties are for Black grades

Physical	Dry	Conditioned	Unit	Test Method
Molding Shrinkage				ISO 294-4
Across Flow	1.1		%	
Flow	0.30		%	
Water Absorption				ISO 62
24 hr, 23°C	0.78		%	
Equilibrium, 23°C, 50% RH	1.9		%	
Density	1.40		g/cm <sup>3</sup>	ISO 1183/A
Mechanical	Dry	Conditioned	Unit	Test Method
Tensile Modulus (23°C)	11000	8300	MPa	ISO 527-2/1A
Tensile Stress (Break, 23°C)	200	145	MPa	ISO 527-2/1A
Tensile Strain (Break, 23°C)	2.8	4.3	%	ISO 527-2



Mechanical	Dry	Conditioned	Unit	Test Method
Flexural Modulus				
23°C	10600		MPa	ASTM D790
23°C	9200	6400	MPa	ISO 178
Flexural Strength				
23°C	270		MPa	ASTM D790
23°C	190		MPa	ISO 178
Charpy Notched Impact Strength (23°C)	13	17	kJ/m <sup>2</sup>	ISO 179/1eA
Charpy Unnotched Impact Strength (23°C)	70	78	kJ/m <sup>2</sup>	ISO 179/1eU
Notched Izod Impact				
23°C	98		J/m	ASTM D256
23°C	12	17	kJ/m <sup>2</sup>	ISO 180
Unnotched Izod Impact Strength (23°C)	65		kJ/m <sup>2</sup>	ISO 180/1U
<b>Thermal</b>	<b>Dry</b>	<b>Conditioned</b>	<b>Unit</b>	<b>Test Method</b>
Deflection Temperature Under Load				
1.8 MPa, Unannealed	250		°C	ASTM D648
1.8 MPa, Unannealed	255		°C	ISO 75-2/ Af
Melting Temperature	263		°C	ISO 11357-3

## PROCESSING

Injection	Dry	Unit
Drying Temperature	80	°C
Suggested Max Moisture	0.20	%
Rear Temperature	270 to 280	°C
Middle Temperature	275 to 285	°C
Front Temperature	280 to 290	°C
Mold Temperature	70 to 100	°C

### Injection Notes

The material is supplied in airtight bags, ready for use. In case that the virgin material has absorbed moisture, it must be dried with a dehumidified air drying equipment, dew point mini -20°C. Recommended time 2-4h

#### Injection Advice:

- For reinforced polyamides, Solvay recommends the use of steel with a high content of carbon, and purified for polishing, to avoid or limit the abrasion. For example: X38CrMoV5-1 (EN Norm) - 1.2367 /1.2343 (DIN Norm) or X160CrMoV12 (EN Norm) - 1.2601 /1.2379 (DIN Norm). In the case of high requirements on surface quality a mould temperature of up to 120°C can be considered.
- The processing parameters like processing temperatures are a recommendation and can be adjusted in function of injection machine size, part geometry / design

### DISCLAIMER

The information contained in this document is given in good faith based on our current knowledge. It is only an indication and it is in no way binding. This information must on no account be used as a substitutive for necessary prior tests which alone can ensure that a product is suitable for a given use. ANY WARRANTY OF PRODUCT PERFORMANCE, MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE IS EXPRESSLY EXCLUDED. Users are responsible for ensuring compliance with local legislation and for obtaining the necessary certifications and authorizations. Users are requested to check that they are in possession of the latest version of this document, and Solvay is at their disposal to supply any additional information.



## SAFETY INFORMATION

---

Detailed information regarding safety are available on the safety data sheet (SDS). SDS is sent with the first material order or available by contacting our customer services

## REGULATIONS COMPLIANCE

---

This product is not intended to be used for the following regulated market: food contact, drinking water, toys, cosmetics or medical devices.

This grade complies with ROHS Directive 2011/65/EU and 2015/863 as amended.

Grades produced or imported in Europe comply with REACH directive 1907/2006/EC as amended.

## CUSTOMER SERVICES

---

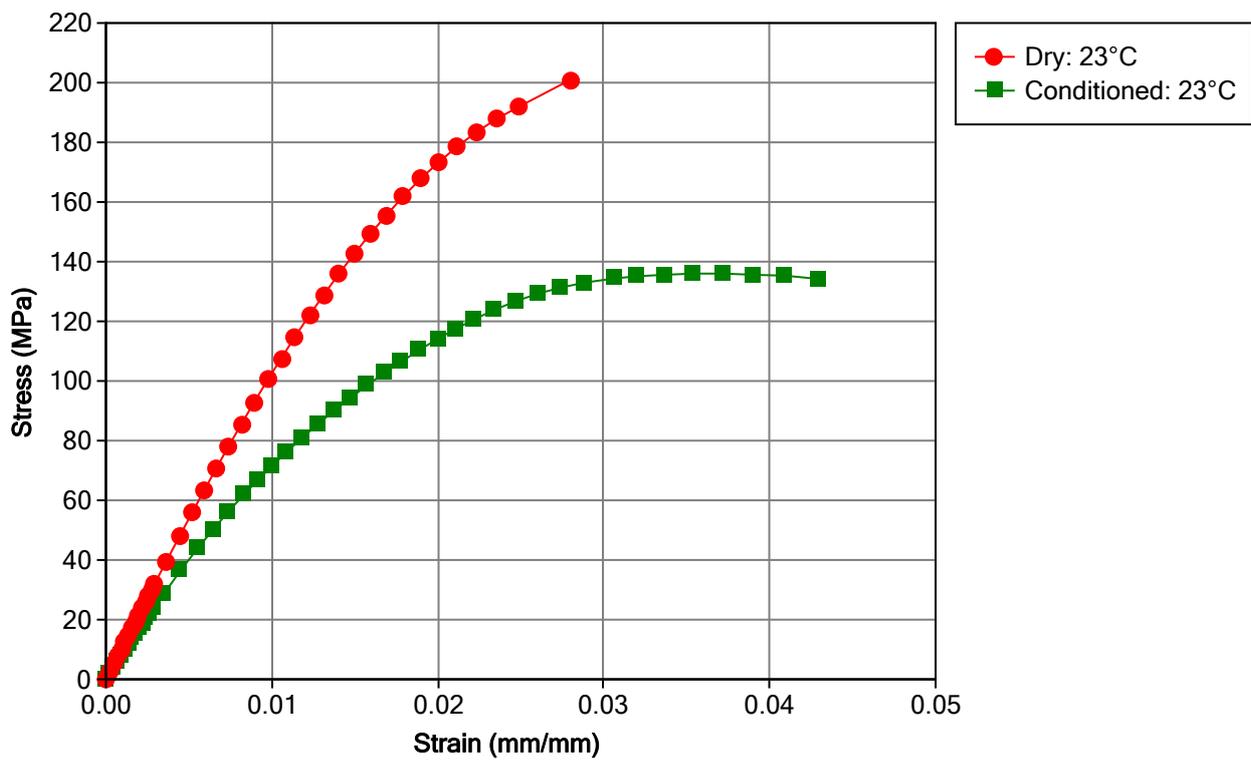
Our customer services are not only concerned with manufacturing and supply of Engineering Plastics products. We are available to assist our customers in finding technical solutions that meet their requirements. Specific support is in particular offered on:

- Material selection
- Material testing
- Parts design advice, training for design engineers
- Part testing
- Design simulation
- Processing through different technologies
- Assembly and post-processing technology expertise
- Parts optimization through Computer Aided Design

You can find more information on Solvay Product range on our internet product finder at the following address: <http://www.technyl.com>

## MULTIPOINT DATA

Isothermal Stress vs. Strain (ISO 11403-1)



### Notes

Typical properties: these are not to be construed as specifications.

